



## CYCOLAC™ Resin INP572

### Europe-Africa-Middle East: COMMERCIAL

High molecular weight SAN, functions as a carrier resin for color concentrates. Can be used as compounding additives for polymer blends. Can be blended with high rubber graft modifier resins to produce customized ABS properties. Suitable for direct weather exposure. Provides excellent melt strength for extrusion, blow molding, or thermoforming applications

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>MECHANICAL</b>			
Flexural Stress, yld, 1.3 mm/min, 50 mm span	1360	kgf/cm <sup>2</sup>	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	39700	kgf/cm <sup>2</sup>	ASTM D 790
Flexural Stress, yield, 2 mm/min	92	MPa	ISO 178
Flexural Modulus, 2 mm/min	3460	MPa	ISO 178
<b>IMPACT</b>			
Charpy Impact, unnotched, 23°C	1	kJ/m <sup>2</sup>	ISO 179/2C
Izod Impact, notched, 23°C	4	cm-kgf/cm	ASTM D 256
Izod Impact, notched 80*10*4 +23°C	3	kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	2	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
HDT, 0.45 MPa, 3.2 mm, unannealed	95	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	85	°C	ASTM D 648
Vicat Softening Temp, Rate B/50	102	°C	ISO 306
Vicat Softening Temp, Rate B/120	105	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	87	°C	ISO 75/Af
<b>PHYSICAL</b>			
Specific Gravity	1.08	-	ASTM D 792
Melt Flow Rate, 230°C/3.8 kgf	5.9	g/10 min	ASTM D 1238
Density	1.08	g/cm <sup>3</sup>	ISO 1183
Melt Flow Rate, 220°C/10.0 kg	16	g/10 min	ISO 1133

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.  
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.  
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.  
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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